

ISO 9001 certified

ILCO UNICAN

Experienced design engineers create products and tooling using powerful CAD systems.



Our sophisticated 3D CAD equipment is linked to the latest NC tooling machines to produce dies of the highest quality.



Die casting machines maintain critical dimensions on precision-cast components.



Automated plating lines produce consistent top-quality finishes.



A total commitment to quality is practised by every employee, from design to assembly.

ILCO UNICAN is a North-American based international manufacturer of top-quality products for the security professional. The resources of the UNICAN Group stand behind the development of new materials and production processes, allowing us to offer the utmost in product reliability.

We are pleased to offer this catalog illustrating cam & specialty locks and accessories.

Everything under one roof

Our fully integrated facility handles all aspects of cam & specialty lock production from start to finish. For our customers this means better quality, service, and value.

Design –
we work closely with customers to ensure that their specific requirements are met and maintained.

Tooling –
our team of highly skilled toolmakers use cutting-edge technology to provide superior precision tooling.

Casting –
we produce millions of castings each month, including conventional as well as miniature die cast components.

Secondary machining –
automated secondary operations reduce our costs, and in turn, yours.

Finishing –
a full spectrum of finishes are applied using in-house capabilities, from barrel and rack plating to powder and spray painting.

Assembly –
experienced workers efficiently assemble the many locks and components we produce.

ILCO UNICAN is dedicated to keeping customers satisfied with proven quality and new products.

ISO 9001 Certified

In our pursuit of continuous improvement, all four UNICAN Group manufacturing facilities in North America achieved ISO 9001:1994 certification in 1996. The ISO 9001 guidelines for quality assurance in development, production, and servicing provides us with a system that prevents non conformity at all stages.

Table of Contents

Numerical Index	1
Cam Locks	
– Regular.....	2
– Squared Head.....	3
– Full Thread Shell.....	3
– Small Diameter Removable Core.....	4
– Removable Core for Metal Panel Boxes.....	4
– for Metal Boxes.....	5
– Thumbturn.....	5
– Tubular.....	7
– Tubular for Metal Boxes.....	7
How to Order Cam Locks Chart	9-12
Specialty Locks	
Chain Door Lock.....	18
Chain Door Guard.....	18
Desk Lock.....	15
Drawer Lock Small Diameter Removable Core.....	14
Drawer Lock.....	14, 22
Filing Cabinet Lock.....	15, 22



Two keys are supplied with each lock.

Half Mortise Lock – Dead Bolt.....	13
Half Mortise Lock – Heavy Duty Spring Latch.....	13
Half Mortise Lock – Spring Latch.....	13
Mortise Bolt.....	21
Mortise Bolt Lock.....	21
Packaged Products.....	23
Patio Door Lock.....	20
Patio Door Lock with Jimmy Proof Plates.....	20
Patio Door Lock with Thumbturn.....	20
Pop Out Handle Lock.....	17
Showcase Lock.....	19
Sliding Door Lock.....	16
Sliding Door Lock – T Bolt.....	16
Switch Lock.....	17
Telephone Lock.....	21
Travel Lock.....	18
Window Lock.....	19

Kits and Assortments

Cam Lock Kit.....	6
Cam Lock Kit Tubular.....	8
Specialty Lock Assortment.....	24
Cam Lock Assortment.....	24
Wafer Keying Kit.....	24

Acrylic Display Mount	25
------------------------------------	----

Exacta Code Key Cutter	25
-------------------------------------	----

Accessories	26-27
--------------------------	-------

Components	28
-------------------------	----

Numerical Index

The numerical index shown below will help you locate the page of the product number you are interested in.

Product Number	Page	Product Number	Page	Product Number	Page	Product Number	Page
MK1.....	25	HD984.....	13	3380.....	6	25800.....	7
200.....	18	985.....	13	3580.....	6	31100.....	2-3
201.....	18	986.....	14	3780.....	6	31200.....	5
202.....	18	987.....	14	4067.....	22	31300.....	2-3
203.....	19	988.....	14	4068.....	22	33800.....	2
PA245.....	25	989.....	14	4075.....	22	F33800.....	2
247.....	19	990.....	16	4600.....	22	35800.....	2-3
PA256.....	23	992.....	16	4601.....	22	F35800.....	2
300.....	20	994.....	16	4700.....	15	37800.....	2-3
300TK.....	20	995.....	16	4701.....	15	41100.....	3
307.....	20	YPT1000.....	17	4760.....	21	41300.....	3
781.....	24	1110.....	8	5050.....	21	45800.....	3
782.....	24	GSW1201.....	17	5051.....	21	F45800.....	3
818.....	24	GSW1203.....	17	11100.....	7	47800.....	3
970.....	14	GSW1211.....	17	A1100.....	5	51200.....	5
974.....	15	1580.....	8	A5800.....	5	55700.....	4
980.....	14	1780.....	8	A7800.....	5	55800.....	4
982.....	14	3110.....	6	15800.....	7	57800.....	4
984.....	13	3130.....	6	17800.....	7		



Cam Lock..... $\frac{3}{8}$ "

F33800 Series Spin Riveted Cam

Keying

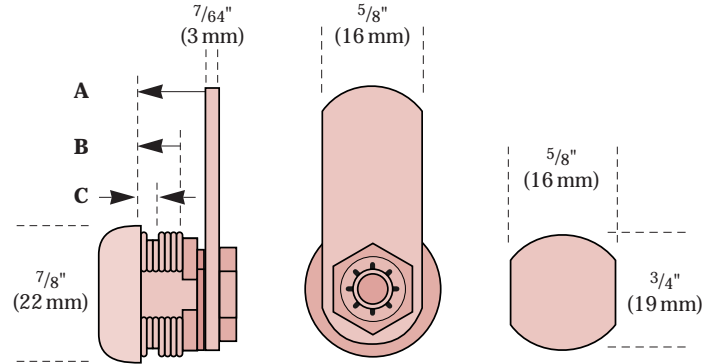
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



DIMENSIONS

Product*	A	B	C
33800 Series	$\frac{7}{16}$ " (11mm)	$\frac{1}{4}$ " (6mm)	.135
F33800 Series	$\frac{7}{16}$ " (11mm)	$\frac{1}{4}$ " (6mm)	.135

Shell Clip Optional

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Cam Lock..... $\frac{5}{8}$ "

..... $\frac{7}{8}$ "

... $1\frac{1}{8}$ "

... $1\frac{3}{8}$ "

F35800 Series Spin Riveted Cam

Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

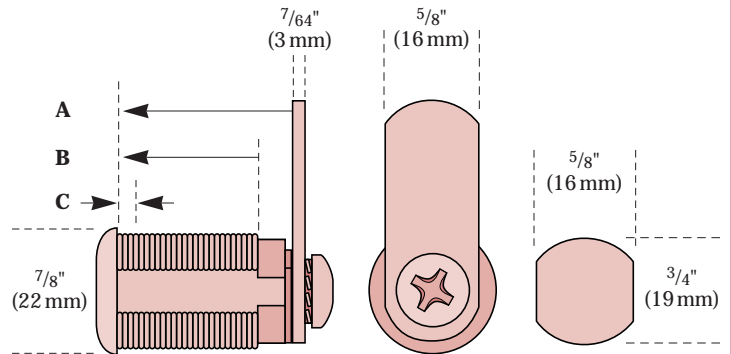
Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request

Option

Internal "O" Ring



DIMENSIONS

Product*	A	B	C
35800 Series	$\frac{5}{8}$ " (16 mm)	$\frac{3}{8}$ " (10 mm)	.135
F35800 Series	$\frac{5}{8}$ " (16 mm)	$\frac{3}{8}$ " (10 mm)	.135
37800 Series	$\frac{7}{8}$ " (22 mm)	$\frac{5}{8}$ " (16 mm)	.135
31100 Series	$1\frac{1}{8}$ " (29 mm)	$\frac{7}{8}$ " (22 mm)	.135
31300 Series	$1\frac{3}{8}$ " (35 mm)	$1\frac{1}{8}$ " (28 mm)	.135

Shell Clip Optional – specify "C" dimension

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Squared Head
Cam Lock..... $\frac{5}{8}$ "
 $\frac{7}{8}$ "
 ... $1\frac{1}{8}$ "
 ... $1\frac{3}{8}$ "

F45800 Series
 Spin Riveted Cam

Keying

N54G Brass Milled Key
 200 Combinations
 5 Brass Disc Tumblers
 Keyed Alike (KA)
 Keyed Different (KD)
 Master Keyed (MK)

Finish

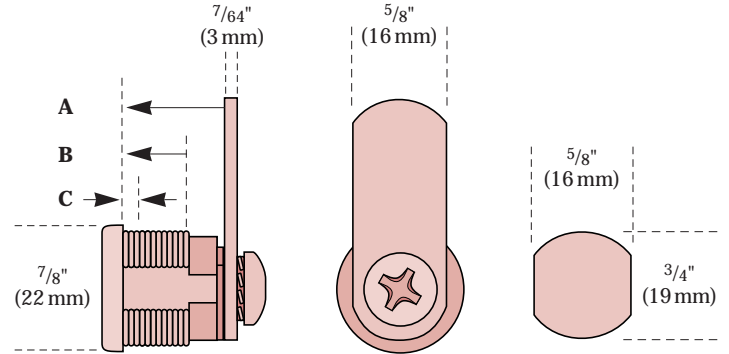
Nickel (14)
 Others upon request

Numbering

Key blank standard
 Plug upon request

Option

Internal "O" Ring



DIMENSIONS

Product*	A	B	C
45800 Series	$\frac{5}{8}$ " (16 mm)	$\frac{3}{8}$ " (10 mm)	.135
F45800 Series	$\frac{5}{8}$ " (16 mm)	$\frac{3}{8}$ " (10 mm)	.135
47800 Series	$\frac{7}{8}$ " (22 mm)	$\frac{5}{8}$ " (16 mm)	.135
41100 Series	$1\frac{1}{8}$ " (29 mm)	$\frac{7}{8}$ " (22 mm)	.135
41300 Series	$1\frac{3}{8}$ " (35 mm)	$1\frac{1}{8}$ " (28 mm)	.135

Shell Clip Optional
 – specify "C" dimension

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Full Thread Shell
Cam Lock..... $\frac{5}{8}$ "
 $\frac{7}{8}$ "
 ... $1\frac{1}{8}$ "
 ... $1\frac{3}{8}$ "

Shell Clip Optional
 – specify "C" dimension

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.

Keying

N54G Brass Milled Key
 200 Combinations
 5 Brass Disc Tumblers
 Keyed Alike (KA)
 Keyed Different (KD)
 Master Keyed (MK)

Finish

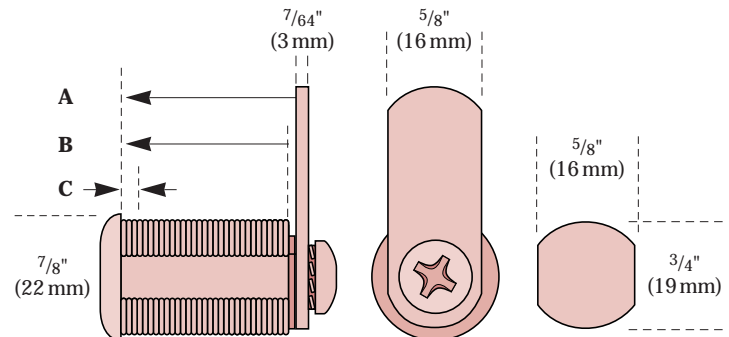
Nickel (14)
 Others upon request

Numbering

Key blank standard
 Plug upon request

Option

Internal "O" Ring



DIMENSIONS

Product*	A	B	C
J35800 Series	$\frac{5}{8}$ " (16 mm)	$\frac{1}{2}$ " (13 mm)	.135
J37800 Series	$\frac{7}{8}$ " (22 mm)	$\frac{3}{4}$ " (19 mm)	.135
J31100 Series	$1\frac{1}{8}$ " (29 mm)	1" (25 mm)	.135
J31300 Series	$1\frac{3}{8}$ " (35 mm)	$1\frac{1}{4}$ " (32 mm)	.135

Small Diameter Removable Core

Cam Lock..... $\frac{5}{8}$ "



55700 Series
Corner Cam Lock

Keying

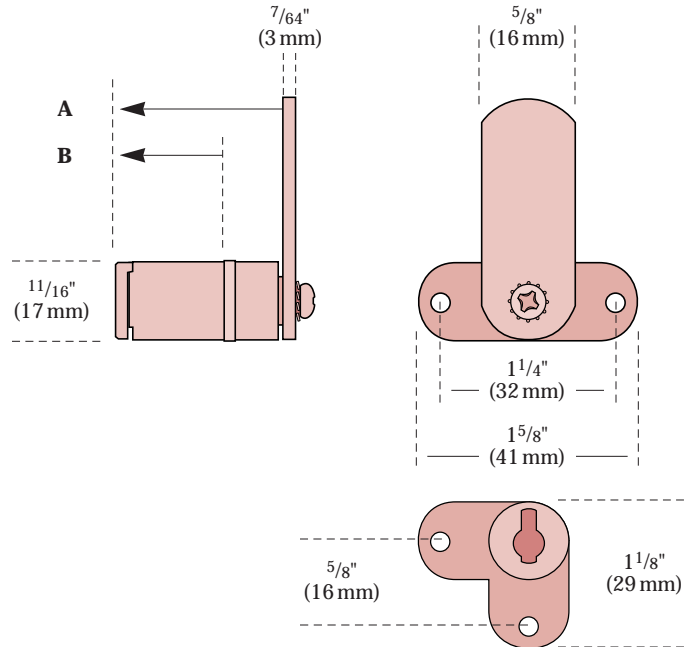
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Dull black (353)
Others upon request

Numbering

Key blank standard
Plug upon request



DIMENSIONS

Product*	A	B	C
55800 Series	1 1/4" (32 mm)	13/16" (21 mm)	–
55700 Series	1 1/4" (32 mm)	13/16" (21 mm)	–

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.

Removable Core Cam Lock..... $\frac{7}{8}$ "

for Metal Panel Boxes
(15 to 24 gauge)



Keying

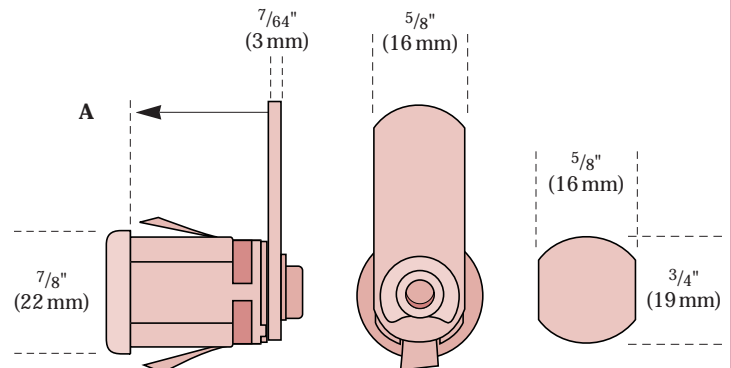
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



DIMENSIONS

Product*	A	B	C
57800 Series	7/8" (22 mm)	–	–

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Cam Lock..... $\frac{1}{2}$ "

**for Metal Boxes
(14 to 24 gauge)**

F31200 Series
Spin Riveted Cam

51200 Series
with Cam
Retaining Ring

Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

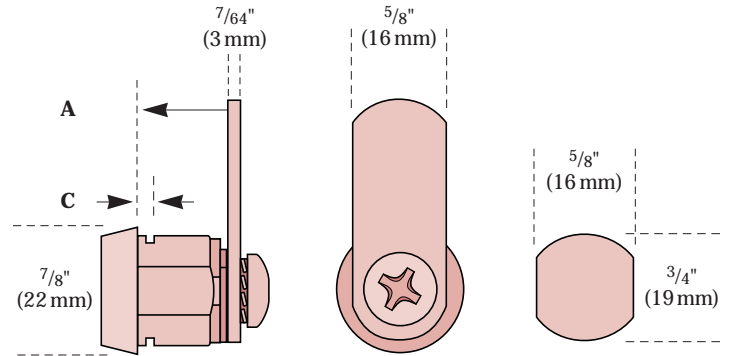
Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request

Option

Internal "O" Ring



DIMENSIONS

Product*	A	B	C
31200 Series	$\frac{1}{2}$ " (13 mm)	–	.135
F31200 Series	$\frac{1}{2}$ " (13 mm)	–	.135
51200 Series	$\frac{1}{2}$ " (13 mm)	–	.135

Shell Clip Standard

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



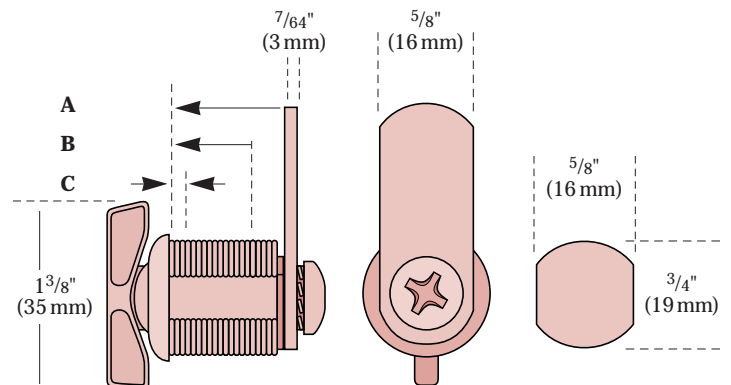
Thumbturn Cam Lock..... $\frac{5}{8}$ " $\frac{7}{8}$ " ... $1\frac{1}{8}$ "

Keying

None

Finish

Nickel (14)
Others upon request



DIMENSIONS

Product*	A	B	C
A5800	$\frac{5}{8}$ " (16 mm)	$\frac{1}{2}$ " (13 mm)	.135
A7800	$\frac{7}{8}$ " (22 mm)	$\frac{3}{4}$ " (19 mm)	.135
A1100	$1\frac{1}{8}$ " (29 mm)	1" (25 mm)	.135

Shell Clip Optional
– Specify "C" dimension

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Cam Lock Kit..... $\frac{3}{8}$ "

..... $\frac{5}{8}$ "

..... $\frac{7}{8}$ "

... $1\frac{1}{8}$ "

... $1\frac{3}{8}$ "

Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

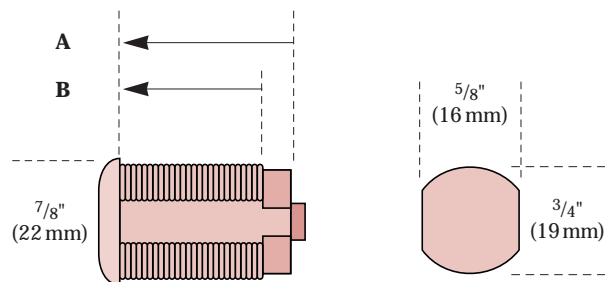
Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request

Packaging

Poly Bagged (11)



**Also available carded (51)*

DIMENSIONS

Product	A	B	C
3380-14-11	$\frac{7}{16}$ " (10 mm)	$\frac{1}{4}$ " (6 mm)	–
*3580-14-11	$\frac{5}{8}$ " (16 mm)	$\frac{3}{8}$ " (10 mm)	–
*3780-14-11	$\frac{7}{8}$ " (22 mm)	$\frac{5}{8}$ " (16 mm)	–
*3110-14-11	$1\frac{1}{8}$ " (29 mm)	$\frac{7}{8}$ " (22 mm)	–
*3130-14-11	$1\frac{3}{8}$ " (35 mm)	$1\frac{1}{8}$ " (28 mm)	–

Kit Contents for cam lock

Each kit includes one lock, two keys plus the components and accessories shown below.



SL 18403
90° Stop Washer



SL 18441
Ring



J
Cam



SL 18406
180° Stop Washer



PD 1004
SEMS Screw



JQX
Cam



SL 18426
Wood Washer



PD 1005
Hex Nut
for Shell



Tubular Cam Lock..... $\frac{5}{8}$ " $\frac{7}{8}$ " ... $1\frac{1}{8}$ "

Keying

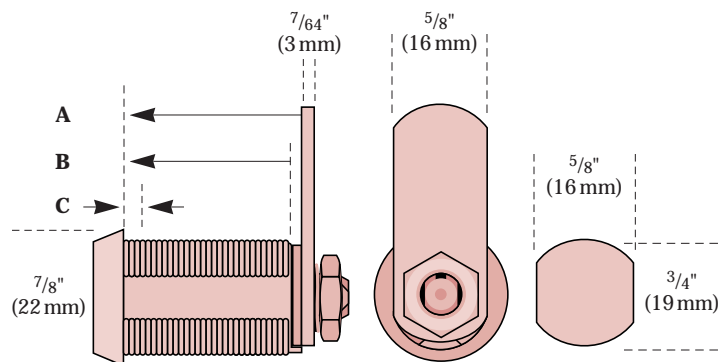
1137S Steel Key blank
60,000 Combinations
7 Brass Pins
Keyed Alike (KA)
Keyed Different (KD)

Finish

Chrome (26)

Numbering

Key blank standard
Shell on request



DIMENSIONS

Product*	A	B	C
15800 Series	$\frac{11}{16}$ " (17 mm)	$\frac{9}{16}$ " (14 mm)	.120
17800 Series	$\frac{15}{16}$ " (24 mm)	$\frac{13}{16}$ " (21 mm)	.120
11100 Series	$1\frac{1}{8}$ " (29 mm)	1" (25 mm)	.120

Shell Clip Optional
– specify "C" dimension

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Tubular Cam Lock..... $\frac{1}{2}$ " for Metal Boxes (14 to 24 gauge)

Keying

1137S Steel Key blank
60,000 Combinations
7 Brass Pins
Keyed Alike (KA)
Keyed Different (KD)

Finish

Chrome (26)

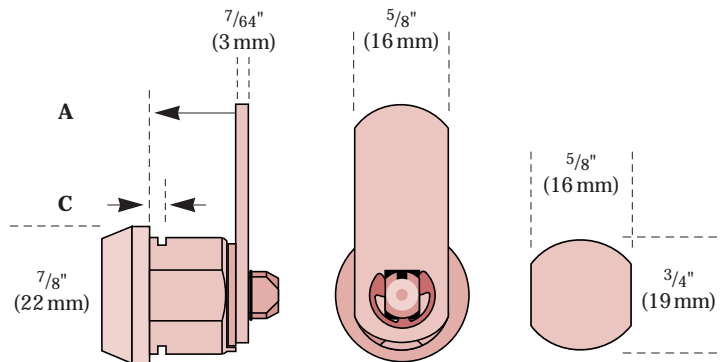
Others upon request

Numbering

Key blank standard
Shell on request

Option

Threaded Spindle



DIMENSIONS

Product*	A	B	C
25800 Series	$\frac{1}{2}$ " (13 mm)	–	.120

Shell Clip Standard

*To complete the product number refer to the "How to Order Cam Locks" section of this catalog – page 9.



Tubular Cam Lock Kit..... $\frac{5}{8}$ " $\frac{7}{8}$ " ... $1\frac{1}{8}$ "

Keying

1137S Steel Key blank
60,000 Combinations
7 Brass Pins
Keyed Alike (KA)
Keyed Different (KD)

Finish

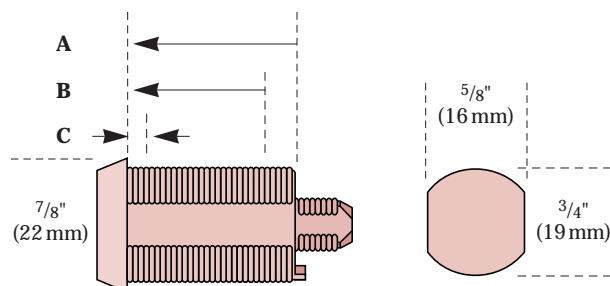
Chrome (26)
Others upon request

Numbering

Key blank standard
Shell on request

Packaging

Poly Bagged (11)



DIMENSIONS

Product	A	B	C
1580-26-11	$\frac{11}{16}$ " (19 mm)	$\frac{9}{16}$ " (18 mm)	.120
1780-26-11	$\frac{15}{16}$ " (24 mm)	$\frac{13}{16}$ " (21 mm)	.120
1110-26-11	$1\frac{1}{8}$ " (29 mm)	1" (25 mm)	.120

Kit Contents for tubular cam lock

Each kit includes one lock, two keys plus the components and accessories shown below.



SD 1011
90° Stop Washer



SL 18441
Ring



PD 1013
Hex Nut



SD 1012
180° Stop Washer



PD 1003
Lock Washer



137-J
Cam



SL 18426
Wood Washer



PD 1005
Hex Nut
for Shell



137-JQX
Cam

Step-By-Step

How to Order Cam Locks

1. Choose Your Cam Lock Model

Refer to pages 2 to 7 in order to determine the Cam Lock model you require, i.e.: **35800**.

2. Choose Your Cam Rotation

Add a 2 digit code to determine the cam position, rotation, degrees and key removal, by referring to your *Cam Rotation Chart* found on page 10. This 2 digit code replaces the 00 at the end of the product number forming a 5 digit product number: **35801**.

3. Determine Your Cam – Standard/Special

Use your *Standard Cams Chart* found on page 11 to determine which cam you will require.

Special cams can be determined by using your *Special Cams Chart* found on page 12 or by submitting a drawing.

4. Determine Your Finish

Standard Finish – **14** (Nickel)

Other finishes available upon request.

5. Determine Your Packaging

Bulk 01
Polybag 11
Blister Pack 51 (for specific products)

6. Determine Your Options

1 key per lock – A
Master Keying – B
Clip – C
Fixed Stop Washer – D
No Keys – E
Fixed/Riveted Cam – F
Full Thread Shell – J
Numbered – N
“O” Ring – O
Unassembled – U

7. Determine Your Keying

Keyed Different – KD
Keyed Alike – KA
Keyed Alike 560 – KA560
Keyed Alike in two's – KA2
Master Keyed – MK

Example

35801 – J – 14 – 11

5/8" (16 mm) cam lock; 90° right hand rotation with the key pull in one position and the cam at 12 o'clock position when locked; 1 1/4" (32 mm) straight cam; nickel finish; 1 per polybag.

Options Chart

OPTIONS	LOCK SERIES												
	3 3 8 0 0	3 5 8 0 0	3 7 8 0 0	3 1 1 0 0	3 1 3 0 0	4 5 8 0 0	4 7 8 0 0	4 1 1 0 0	4 1 3 0 0	3 1 2 0 0	5 1 2 0 0	5 5 8 0 0	5 7 8 0 0
Clip	•	•	•	•	•	•	•	•	•	•	•		•
Fixed Stop Washer	•	•	•	•	•	•	•	•	•	•	•		
Master Keyed	•	•	•	•	•	•	•	•	•	•	•	•	•
Spin Riveted Cam	•	•				•				•			
Numbered	•	•	•	•	•	•	•	•	•	•	•	•	•
“O” Ring		•	•	•	•	•	•	•	•	•	•		
Reversible Key											•		
Unassembled	•	•	•	•	•	•	•	•	•	•	•	•	•
Full Thread Shell		•	•	•	•	•	•	•	•				

How to Order Cam Locks

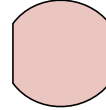
Cam Rotation Chart

After you determine your Cam Lock model, it is important that you establish the cam position, rotation, degrees and key removal by using the chart below.

NOTE: Designs are shown with key in upright position.

Code Numbers with "*" are for Tubular Cam Locks only.

Flats on shell are parallel to keyways in locked position. Example:

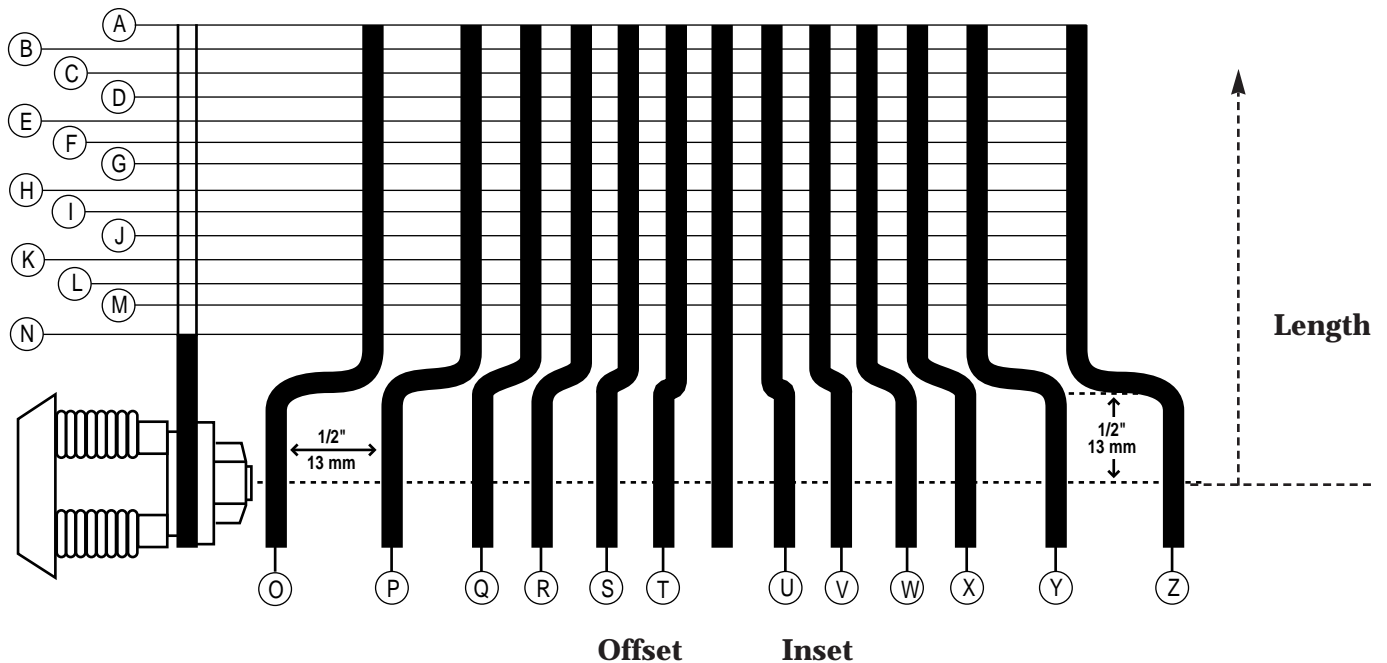


CAM POSITION & ROTATION	CAM POSITION WHEN LOCKED	ROTATION	DEGREES	KEY REMOVAL POSITIONS	CODE NUMBER
	12 O'CLOCK	RIGHT	90	1	01
		LEFT	90	1	02
		RIGHT	90	2	03
		LEFT	90	2	04
		RIGHT	180	2	05
		LEFT	180	2	06
		RIGHT	180	3	*07*
		LEFT	180	3	*08
	3 O'CLOCK	RIGHT	90	1	31
		LEFT	90	1	32
		RIGHT	90	2	33
		LEFT	90	2	34
		RIGHT	180	2	35
		LEFT	180	2	36
		RIGHT	180	3	*37
		LEFT	180	3	*38
	6 O'CLOCK	RIGHT	90	1	61
		LEFT	90	1	62
		RIGHT	90	2	63
		LEFT	90	2	64
		RIGHT	180	2	65
		LEFT	180	2	66
		RIGHT	180	3	*67
		LEFT	180	3	*68
	9 O'CLOCK	RIGHT	90	1	91
		LEFT	90	1	92
		RIGHT	90	2	93
		LEFT	90	2	94
		RIGHT	180	2	95
		LEFT	180	2	96
		RIGHT	180	3	*97
		LEFT	180	3	*98

How to Order Cam Locks

Standard Cams

- When ordering cams, first determine your **length**.
A = cam of $2\frac{3}{8}$ " (60 mm)
J = cam of $1\frac{1}{4}$ " (32 mm)
- If your cam is offset/inset, determine your length as in step 1, then determine your **offset/inset**.
AQX = cam of $2\frac{3}{8}$ " (60 mm) long with a **offset/inset** of $\frac{1}{4}$ " (6 mm)
- When putting an offset/inset cam on your cam lock, determine if it is an **offset** (away from the lock) or an **inset** (towards lock).
AX = cam of $2\frac{3}{8}$ " (60 mm) long with an **inset** of $\frac{1}{4}$ " (6 mm)
AQ = cam of $2\frac{3}{8}$ " (60 mm) long with an **offset** of $\frac{1}{4}$ " (6 mm)
- When ordering tubular cams (separate from locks), add **137 in front of the number**, i.e. **137-AQX**.
- When ordering small diameter cams (separate from locks), add **558 in front of the number**, i.e. **558-AQX**.



LENGTH		CODE
$2\frac{3}{8}$ "	60 mm	A
$2\frac{1}{4}$ "	57 mm	B
$2\frac{1}{8}$ "	54 mm	C
2"	51 mm	D
$1\frac{7}{8}$ "	48 mm	E
$1\frac{3}{4}$ "	44 mm	F
$1\frac{5}{8}$ "	41 mm	G
$1\frac{1}{2}$ "	38 mm	H
$1\frac{3}{8}$ "	35 mm	I
$1\frac{1}{4}$ "	32 mm	J
$1\frac{1}{8}$ "	29 mm	K
1"	25 mm	L
$\frac{7}{8}$ "	22 mm	M
$\frac{3}{4}$ "	19 mm	*N

BEND		POSITION	CODE
$\frac{1}{2}$ "	13 mm	Offset	O
$\frac{3}{8}$ "	10 mm	"	P
$\frac{1}{4}$ "	6 mm	"	Q
$\frac{3}{16}$ "	5 mm	"	R
$\frac{1}{8}$ "	3 mm	"	S
$\frac{1}{16}$ "	1.6 mm	"	T
$\frac{1}{16}$ "	1.6 mm	Inset	U
$\frac{1}{8}$ "	3 mm	"	V
$\frac{3}{16}$ "	5 mm	"	W
$\frac{1}{4}$ "	6 mm	"	X
$\frac{3}{8}$ "	10 mm	"	Y
$\frac{1}{2}$ "	13 mm	"	Z

* A $\frac{3}{4}$ " (19 mm) cam cannot be made with $\frac{1}{4}$ " (6 mm), $\frac{3}{8}$ " (10 mm) or $\frac{1}{2}$ " (13 mm) offset/inset.

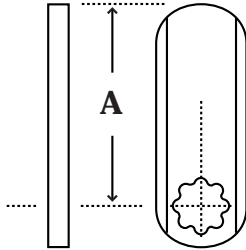
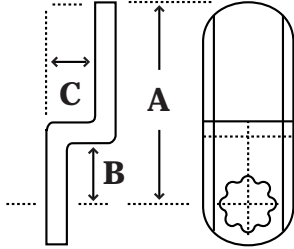
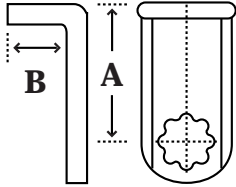
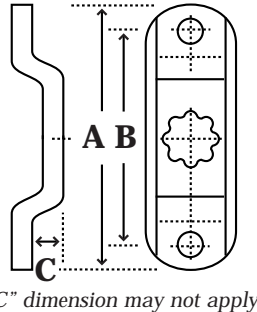
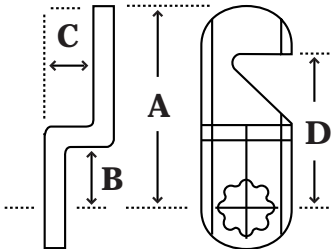
How to Order Cam Locks

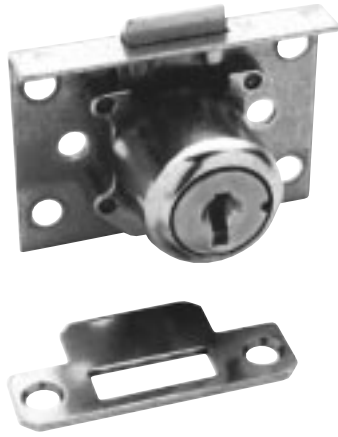
Special Cams

You may require a special cam. Determine the one you need by referring to the chart below, or submit a drawing when ordering.

NOTE: Specify A, B, C, and D, dimensions.

Material is $\frac{5}{8}$ " (16 mm) wide x .110 thick.

STRAIGHT	100 Series	
OFFSET / INSET	200 Series	
90° SINGLE BEND	300 Series	
DOUBLE END	400 Series	 "C" dimension may not apply
HOOK	500 Series	 "B" and "C" dimensions may not apply



Spring Latch Half Mortise Lock

Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Brass (03)
Others upon request

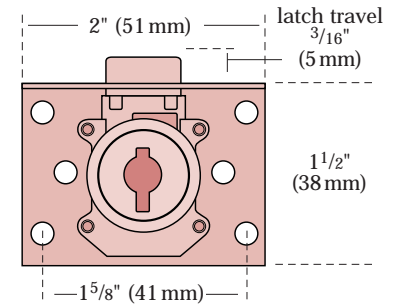
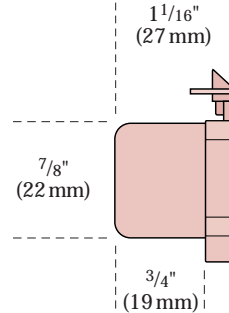
Numbering

Key blank standard
Plug upon request

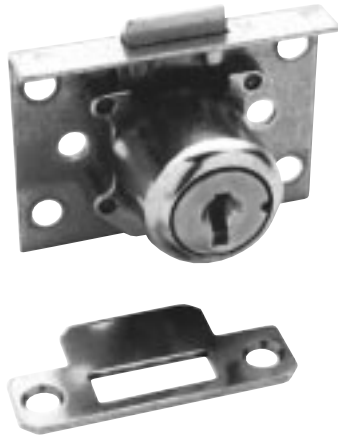
Bolt

Zinc (Brass Plate)

How to Order: 984-03
984-03-11 Poly Bagged
984-03-51 Carded



Heavy Duty Spring Latch Half Mortise Lock



Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Brass (03)
Others upon request

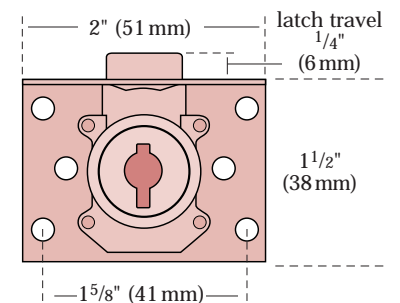
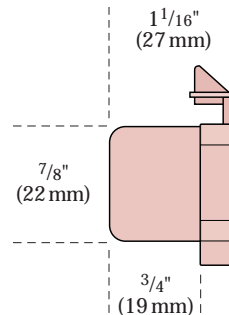
Numbering

Key blank standard
Plug upon request

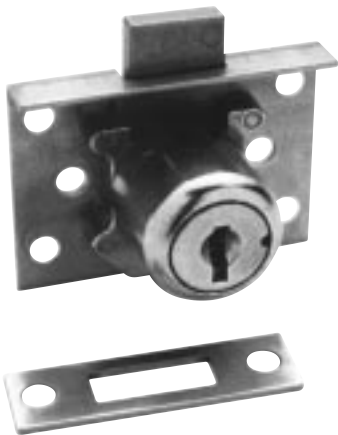
Bolt

Solid Brass

How to Order: HD 984-03



Dead Bolt Half Mortise Lock



Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Brass (03)
Others upon request

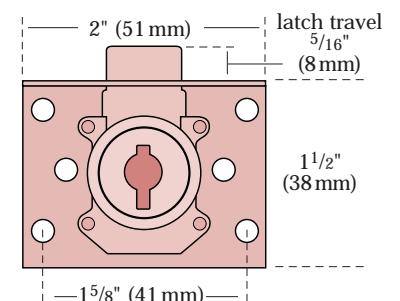
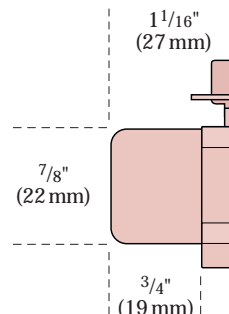
Numbering

Key blank standard
Plug upon request

Bolt

Zinc (Brass Plate)

How to Order: 985-03
985-03-11 Poly Bagged
985-03-51 Carded



Small Diameter Removable Core

Drawer Lock



Cam Styles – see below

Multiple Drawer (Gang Lock) Cams available

How to Order: 970-353

Keying

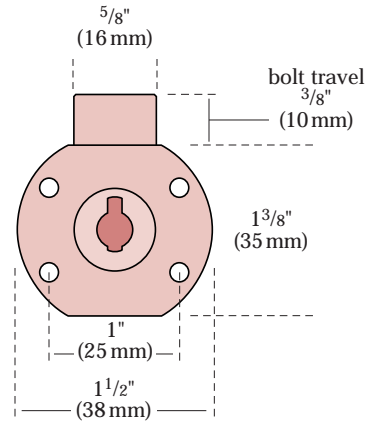
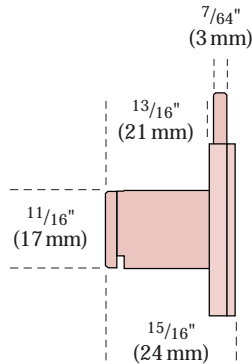
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Dull Black (353)
Others upon request

Numbering

Key blank standard
Plug upon request



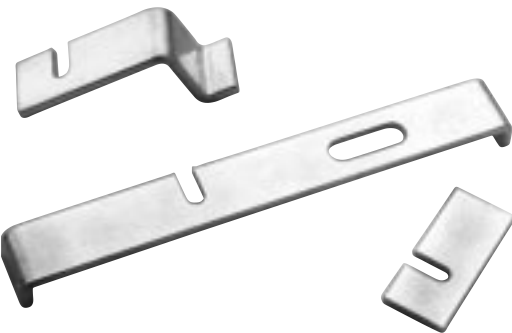
Drawer Lock.....⁷/₈"

...¹/₈"

...¹/₄"



Cam Styles



Multiple Drawer (Gang Lock) Cams available

Keying

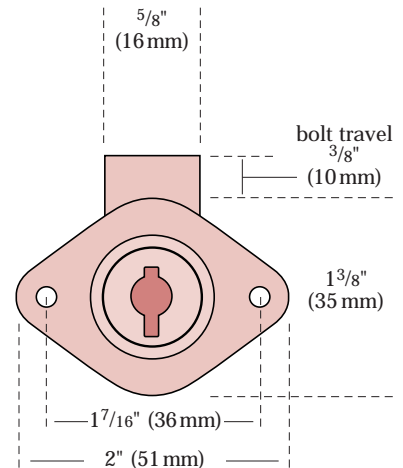
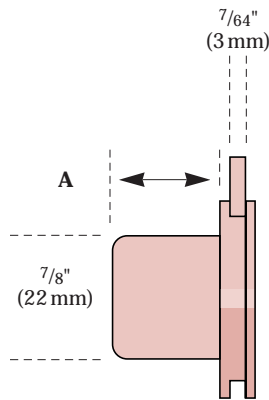
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



DIMENSIONS

Product*	A	B	C
980 Series	⁷ / ₈ " (22 mm)	–	–
982 Series	See above - Backplate not assembled		
986 Series	¹ / ₈ " (29 mm)	–	–
987 Series	See above - Backplate not assembled		
988 Series	¹ / ₄ " (32 mm)	–	–
989 Series	See above - Backplate not assembled		

Desk Lock



Keying

N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request

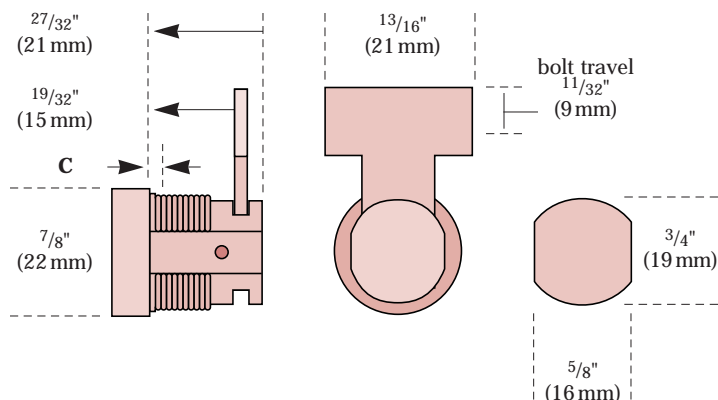
Cam

Steel

Additional Cam Styles available

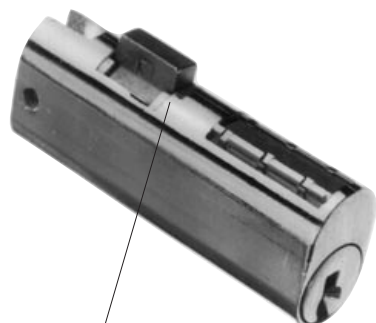
Shell Clip Optional
– specify “C” dimension

How to Order: 974-14
974-14-11 Poly Bagged

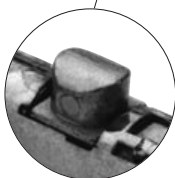


5 Pin Tumbler

Filing Cabinet Lock...1 3/4"2"



with rectangular bolt



with round bolt

Keying

N54G Brass Milled Key
200 Combinations
5 Brass Pins
(can be keyed to Ilco Unican
disc tumbler lock combinations)
Keyed Alike (KA)
Keyed Different (KD)

Finish

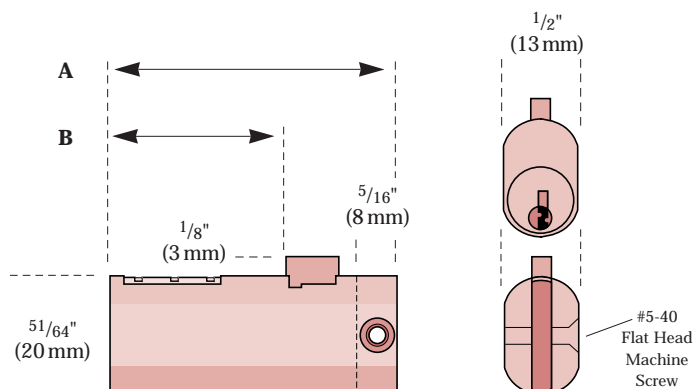
Nickel (14)
Others upon request

Numbering

Key blank Standard
Shell upon request

Bolt

Zinc (Brass Plate)



DIMENSIONS

Product	A	B	C
4700 Series	1 3/4" (44 mm)	7/8" (22 mm)	–
4701 Series	2" (51 mm)	1 1/8" (29 mm)	–

How to Order: 4700-14 Round Bolt
4700-14-11 Poly Bagged
4701-14 Rectangular Bolt
4701-14-11 Poly Bagged



Sliding Door Lock

Keying

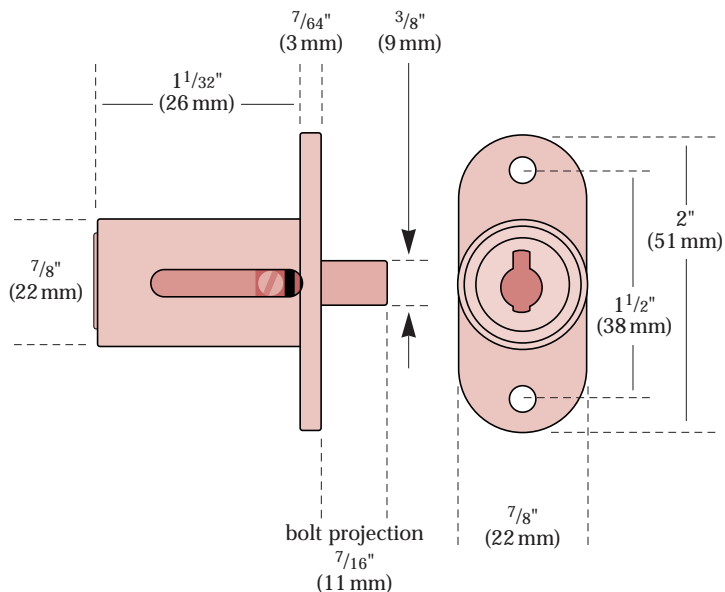
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



How to Order: 990-14 Key removes in locked and unlocked positions.
990-14-11 Poly Bagged
990-14-51 Carded
992-14 Key removes in locked position only.
992-14-11 Poly Bagged



T Bolt Sliding Door Lock

Keying

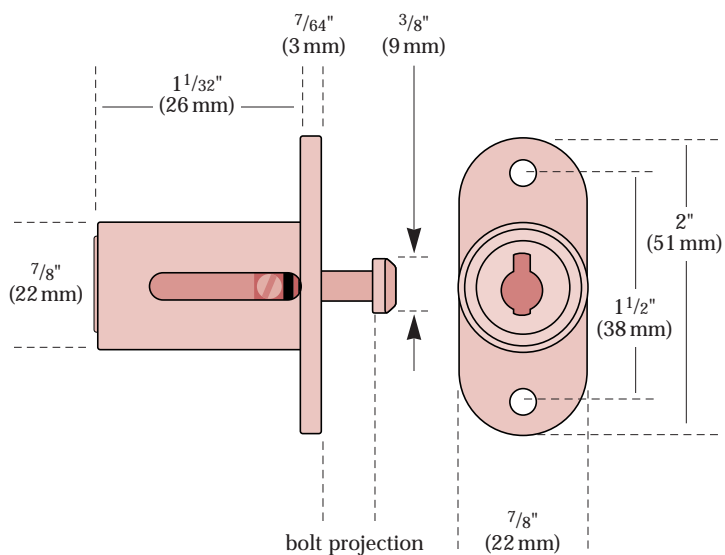
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)

Finish

Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



How to Order: 994-14 5/32" (4 mm) Bolt projection
994-14-11 Poly Bagged
995-14 9/32" (7 mm) Bolt projection
995-14-11 Poly Bagged

*PU1098
strike included*

Single Pole/Single Throw Switch Lock



SEC1018
"wire leads included"

Keying

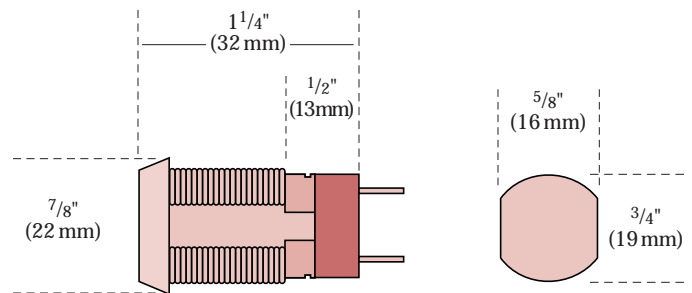
1137S Steel Key blank
60,000 Combinations
7 Brass Pins
Keyed Alike (KA)
Keyed Different (KD)

Finish

Chrome (26)

Numbering

Key blank standard



How to Order:

GSW 1201-26 Key pull one position – 12 o'clock
GSW 1201-26-11 Poly Bagged
GSW 1203-26 Key pull two positions – 12 and 3 o'clock
GSW 1203-26-11 Poly Bagged
GSW 1211-26 Momentary contact – 12 o'clock
GSW 1211-26-11 Poly Bagged

Pop Out Handle Lock



Keying

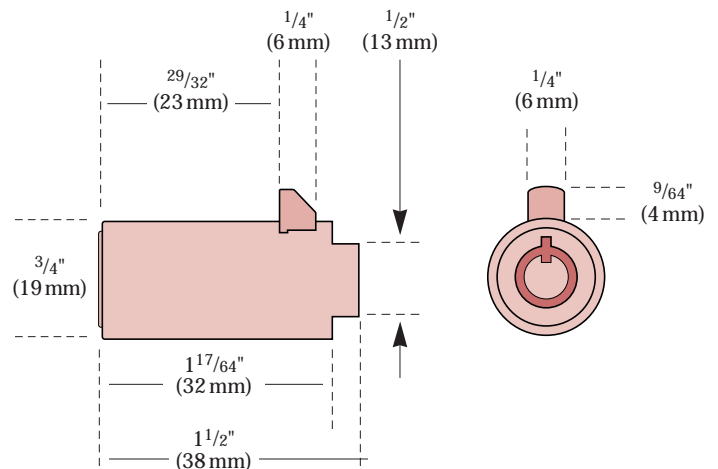
1137S Steel Key blank
60,000 Combinations
7 Brass Pins
Keyed Alike (KA)
Keyed Different (KD)

Finish

Chrome (26)

Numbering

Key blank standard



How to Order: YPT 1000-26
YPT 1000-16-11 Poly Bagged

Chain Door Lock



Feature

The Chain Door Lock offers extra protection for homes and apartments. This die cast and steel construction lock can be locked/unlocked from the outside as well as the inside of the door.

Keying

1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

Finish

Brass (03)

Numbering

Key blank standard
Plug upon request

How to Order: 200-03
200-03-11 Poly Bagged
200-03-51 Carded

Chain Door Guard



Feature

The Chain Door Guard offers extra protection for homes and apartments. This die cast and steel construction lock can be locked from the inside of the door only.

Keying

None

Finish

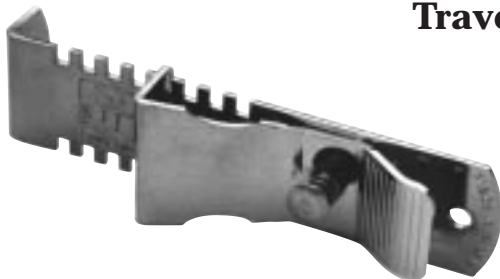
Brass (03)

Numbering

None

How to Order: 201-03
201-03-11 Poly Bagged
201-03-51 Carded

Travel Lock



Feature

The Travel Lock offers protection even if someone has the key. Adjusts to the door thickness by placing the lock in the strike, closing the door and pushing the locking mechanism forward against door.

Keying

None

Finish

Nickel (14)

How to Order: 202-14
202-14-11 Poly Bagged
202-14-51 Carded

Window Lock



Feature

The Window Lock is designed to lock vertical lifting windows, with a wood frame.

Prevents opening of windows even if glass is broken.

Furnished with one way screws.

Keying

1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumbler
Keyed Alike (KA)
Keyed Different (KD)

Finish

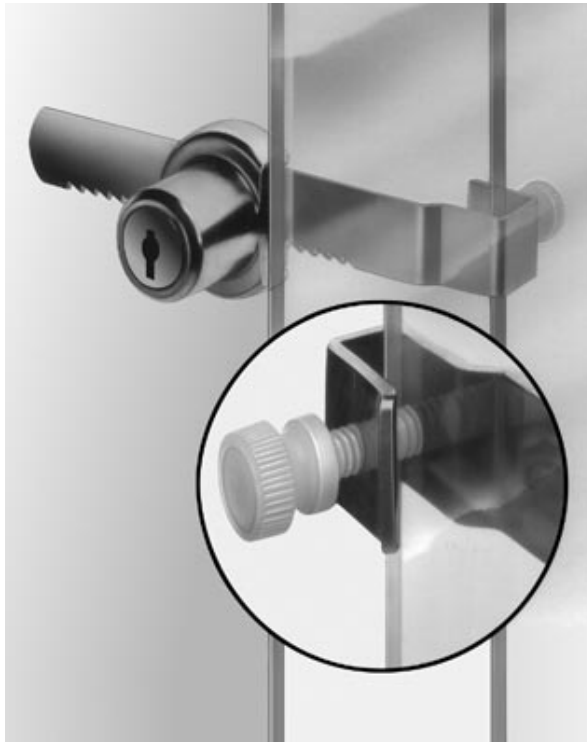
Brass (03)

Numbering

Key blank standard
Plug upon request

How to Order: 203-03
203-03-11 Poly Bagged
203-03-51 Carded

Showcase Lock



Feature

Ideal for show cases and cabinets where two sliding surfaces are to be locked.

Fits on $\frac{1}{8}$ " (3 mm) to $\frac{3}{8}$ " (9 mm) sliding door surfaces.

Nylon attaching screw fixes the lock in place on the sliding door surface.

Keying

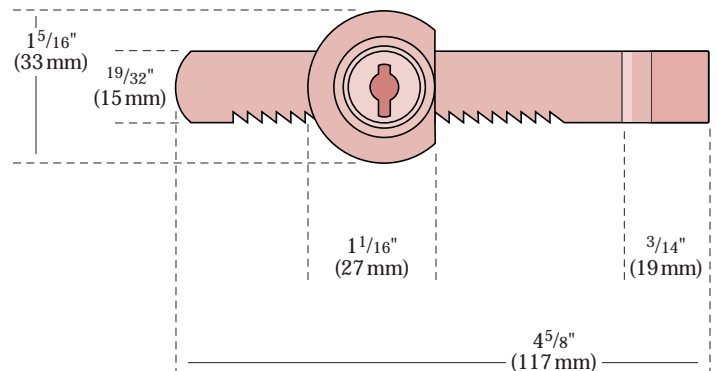
N54G Brass Milled Key
200 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)
Master Keyed (MK)
1054UN Keyway Optional

Finish

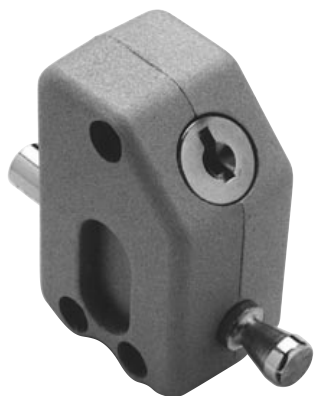
Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



How to Order: 247-14
247-14-11 Poly Bagged
247-14-51 Carded



Patio Door Lock

Keying

1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

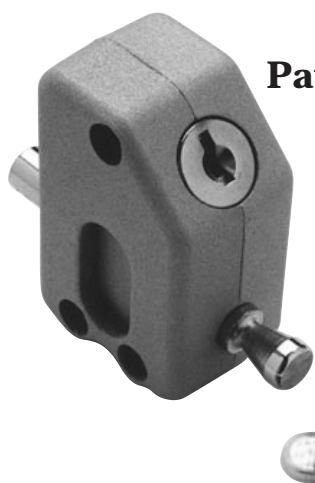
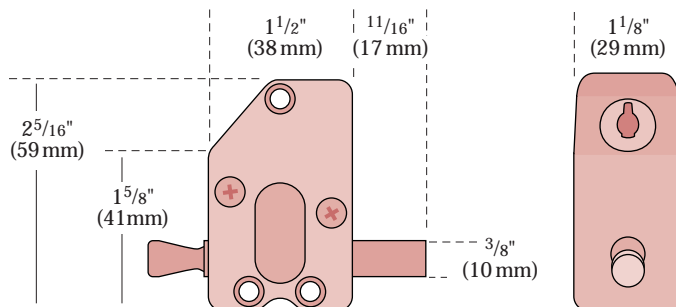
Finish

Gray (59)

Numbering

Key blank standard
Plug upon request

How to Order: 300-59
300-59-11 Poly Bagged
300-59-51 Carded



with plates Patio Door Lock Kit

Keying

1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

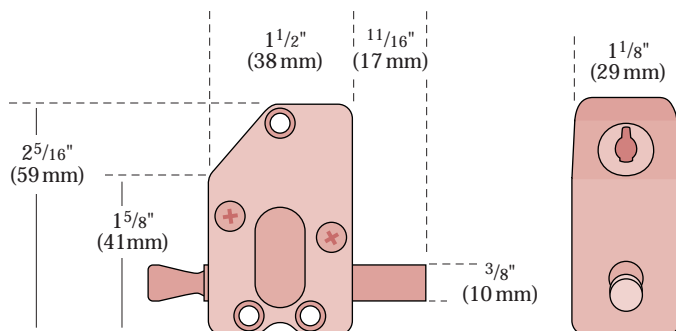
Finish

Gray (59)

Numbering

Key blank standard
Plug upon request

How to Order: 307-59
307-59-11 Poly Bagged
307-59-51 Carded



with Thumbturn Patio Door Lock

Keying

None

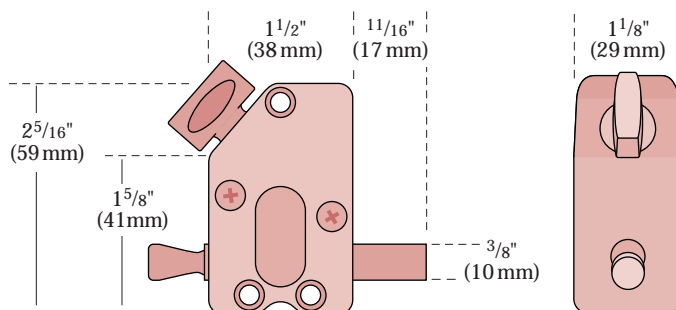
Finish

Gray (59)

Numbering

None

How to Order: 300TK-59
300TK-59-11 Poly Bagged
300TK-59-51 Carded





Telephone Lock

Keying

1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

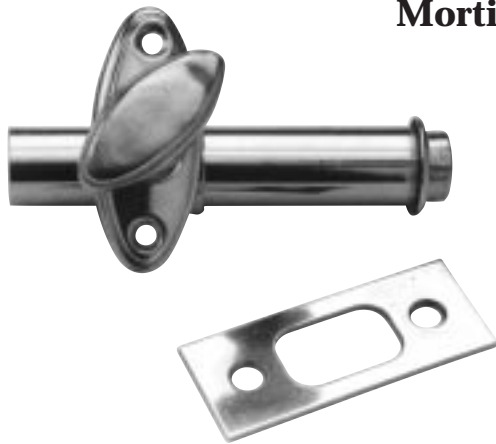
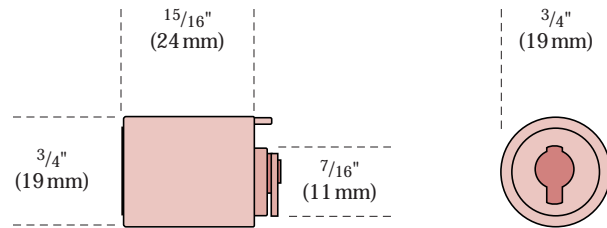
Finish

Gray (59)

Numbering

Key blank standard
Plug upon request

How to Order: 4760-59
4760-59-11 Poly Bagged
4760-59-51 Carded



Mortise Bolt

Keying

None

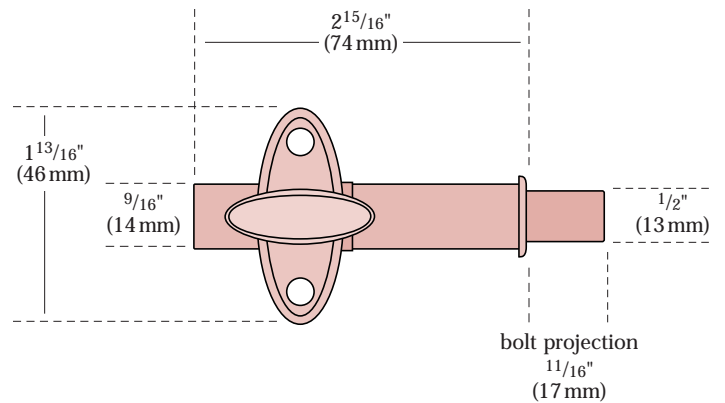
Finish

Brass (03)

Numbering

None

How to Order: 5050-03
5050-03-11 Poly Bagged
5050-03-51 Carded



Mortise Bolt Lock

Keying

1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

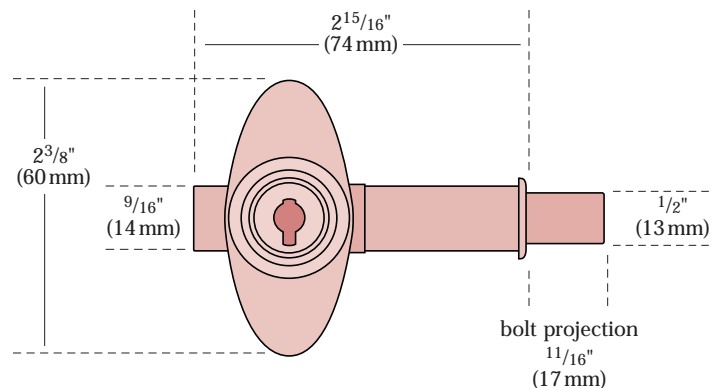
Finish

Brass (03)

Numbering

Key blank standard
Plug upon request

How to Order: 5051-03
5051-03-11 Poly Bagged
5051-03-51 Carded





Drawer Lock..... $\frac{7}{8}$ " $\frac{3}{4}$ " ... $1\frac{1}{4}$ "

Keying

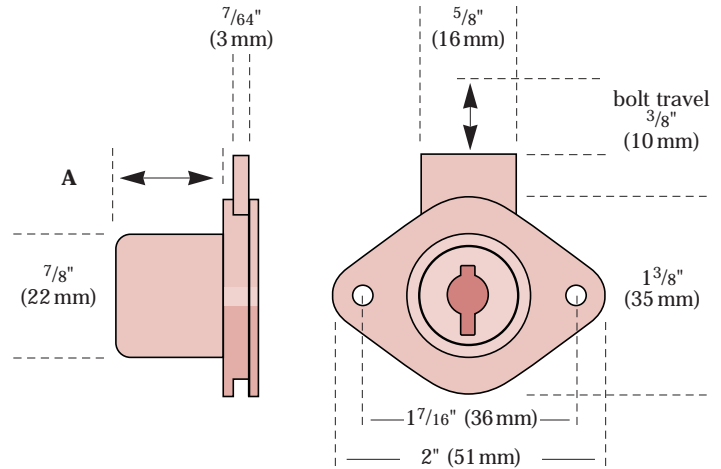
1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

Finish

Brass (03)
Nickel (14)
Others upon request

Numbering

Key blank standard
Plug upon request



– see page 14 for brass
milled key product

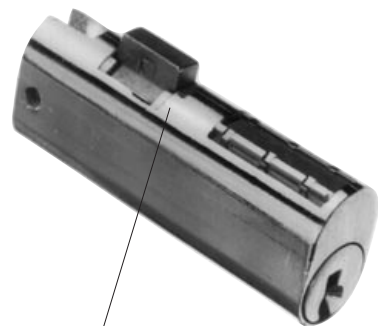
How to Order: 4067-03-11 Poly Bagged
4067-03-51 Carded
4068-14-11 Poly Bagged
4075-14-11 Poly Bagged

DIMENSIONS

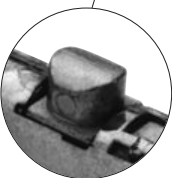
Product*	A	B	C
4067 Series	$\frac{7}{8}$ " (16 mm)	–	–
4068 Series	$\frac{3}{4}$ " (19 mm)	–	–
4075 Series	$1\frac{1}{4}$ " (29 mm)	–	–

5 Pin Tumbler

Filing Cabinet Lock... $1\frac{3}{4}$ "2"



with rectangular bolt



with round bolt

Keying

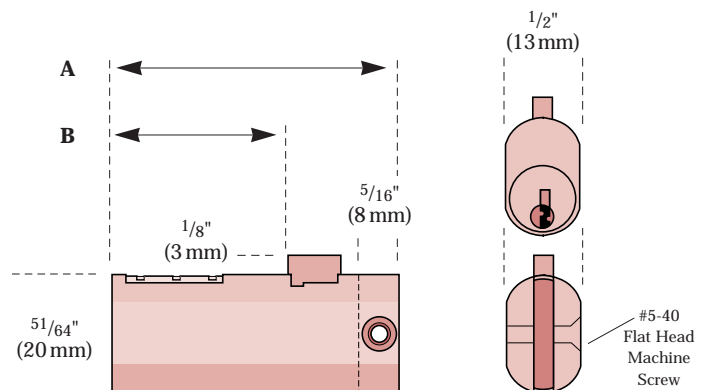
1054UN Steel Stamped Key
100 Combinations
5 Brass Disc Tumblers
Keyed Alike (KA)
Keyed Different (KD)

Finish

Nickel (14)

Numbering

Key blank standard
Face upon request



– see page 15 for brass
milled key product

How to Order: 4600-14-11 Poly Bagged (Round Bolt)
4601-14-11 Poly Bagged (Rectangular Bolt)

DIMENSIONS

Product	A	B	C
4600 Series	$1\frac{3}{4}$ " (44 mm)	$\frac{7}{8}$ " (22 mm)	–
4601 Series	2" (51 mm)	$1\frac{1}{8}$ " (29 mm)	–

Packaged Products



This assortment contains locks for numerous applications which include file cabinets, mailboxes, china and liquor cabinets, sliding doors, show cases, drawers, boat hatches, medicine cabinets, and much more.

The assortment contains 2 each of 12 items and has an 18" (45.7cm) x 32" (81.3cm) plan-o-gram printed with cam lock comparison chart and suggested applications. Each assortment contains 12 hooks for merchandising locks.

Includes:

- 2 mail box locks with spring clip (#113-14-51)
- 2 mail box locks with threaded barrel (#114-14-51)
- 2 showcase locks (#247-14-51)
- 2 cabinet/drawer locks (#980-03-51)
- 2 spring latch mortise drawer locks (#984-03-51)
- 2 deadbolt mortise drawer locks (#985-03-51)
- 2 sliding door locks (#990-14-51)
- 10 cam lock kits - two each of the following: (#3120-14-51), (#3580-14-51), (#3780-14-51), (#3110-14-51), (#3130-14-51)

How to Order: PA256-00-8X

Additional Packaged Products



Chain Door Guard
- page 18



Chain Door Lock
- page 18



Travel Lock
- page 18



Window Lock
- page 19



Patio Door Lock
- page 20



Thumbturn Patio Lock
- page 20



Patio Door Lock with Plates
- page 20



Telephone Lock
- page 21



Mortise Bolt
- page 21



Mortise Bolt Lock
- page 21



Drawer Lock
- page 22

How to Order: Refer to the appropriate product in the catalog – see page number listed under photo.

Specialty Lock Assortment



How to Order: 781-00-8X

The Specialty Lock Assortment includes 24 of our most popular locks combined with 55 accessories and 20 cams in a 24 compartment durable traveling case.

Kit includes:

- 24 specialty locks:
 - mail box locks (2), show case lock (1), drawer locks (2), half mortise locks (2), sliding door locks (2), T bolt locks (2), filing cabinet locks (2), tubular cam locks (3), cam locks (5), tubular switch locks (3)
- 20 cams
- 55 accessories (spacers, collars, etc.)

DIMENSIONS

Product	Length x Width x Height
781-00-8X	14 ¹ / ₂ " L x 10 ³ / ₄ " W x 2 ¹ / ₄ " H (37 cm x 27 cm x 6 cm)

Cam Lock Assortment



How to Order: 782-00-8X

The Cam Lock Assortment conveniently organizes 40 cam locks in an attractive, durable carrying case. The assortment contains a replacement cam lock for most everything you're likely to encounter on the job site, plus all the accessories to back them up.

Kit includes:

- 40 locks
- 10 rings
- 80 stop washers
- 10 wood washers
- 40 cams
- 10 attaching plates
- 40 assorted spacers
- 80 screws and nuts

DIMENSIONS

Product	Length x Width x Height
782-00-8X	14 ¹ / ₂ " L x 10 ³ / ₄ " W x 2 ¹ / ₄ " H (37 cm x 27 cm x 6 cm)

Wafer Keying Kit



How to Order: 818-00-8X

The Wafer Keying Kit conveniently organizes 250 discs, 200 springs, 50 retainers, a wafer gauge, and space and depth keys in a small compact case.

Kit includes:

- 50 each of disc tumbler #1, #2, #3, #4, #5
- 150 disc tumbler springs
- 50 plug retainers
- 1 set of depth keys
- 50 plug retainer springs
- 1 wafer gauge

DIMENSIONS

Product	Length x Width x Height
818-00-8X	4 ³ / ₄ " L x 3 ³ / ₄ " W x 5 ⁵ / ₈ " H (12 cm x 9.5 cm x 1.5 cm)

Acrylic Display Mount



Display cam and specialty locks on countertops or on the wall with this display mount. Silk-screended header and numbers quickly identify each product. Display includes an assortment of 15 completely assembled locks.

Includes:

- 1 single bitted cam lock (#37803)
- 1 tubular cam lock (#17803)
- 1 desk lock (#974)
- 1 switch lock (#GSW1203)
- 1 sliding door lock (#990)
- 3 drawer locks (#980, #986, #988)
- 2 half mortise locks (#984, #985)
- 2 filing cabinet locks (#4700, #4701)

DIMENSIONS

Product	Length x Width x Height
PA245-00-8X	4 1/4" L x 14" W x 7 1/4" H (11 cm x 36 cm x 18 cm)

How to Order: PA245-00-8X

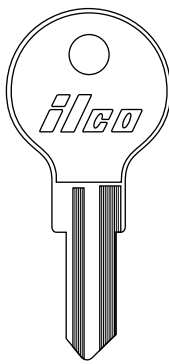
Exacta Code Key Cutter



The Exacta is an easy and inexpensive tool for cutting Ilco Unican N54G and 1054UN specialty lock keys by code to the original factory specifications.

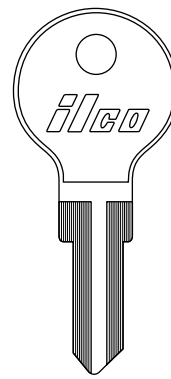
The Exacta Kit includes:

- 1 depth knob (#NN)
- 1 key insert (#166 and #168)
- 1 spacing plate (#259)
- 1 punch and die (#7)
- code sheets: - 501-700
- U2-U192
- DF1-DF60



N54G

Cam Locks
Desk Locks
Drawer Locks
Filing Cabinet Locks
Mortise Drawer Locks
Show Case Locks
Sliding Door Locks
T-Bolt Locks



1054UN

Cam Locks
Chain Door Locks
Drawer Locks
Filing Cabinet Locks
Mortise Bolt Locks
Patio Door Locks
Showcase Locks
Telephone Locks
Window Locks

How to Order: MK1 – Exacta Code Cutter (only)
MK1-DL/IL-AE – Exacta Kit

Accessories

Our complete range of top-quality accessories provides everything you need for countless applications.

Select the items you need from the photos below and at right, and from the table on the following page. To order, specify the product number.



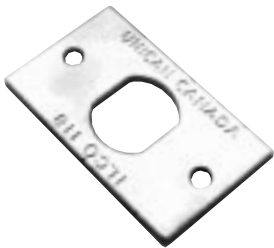
PU2017
Adjustable Stop



SEC1017
Dust Cap



1579
Key Blank
Reversible



SL18494
Attaching Plate



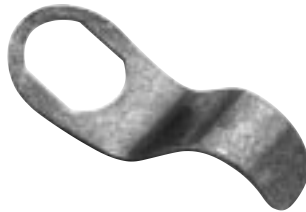
PU2019
PU2020
PU2021
Extension Pins



1137S
Key Blank
Tubular - Steel



PU2018
Bar Guide



PU2008
Finger Pull



PD1088
Lock Washer
- Internal Tooth



SU16617
SU16647
Clips for Shell



N54G
1054UN
D03
Key Blanks



PU10092
"O" Ring

How to Order: Refer to product names shown under photos and listed on the following page.

Accessories



PD1046
PU1095
Protective Collars



SL18419
SL18422
PD1058
PD1059
Spacers



SEC1018
Wire Leads



SL18441
Ring



SL18629
Washer



SL18426
SL18427
**Wood Washers
- External Tooth**



PD1047
SL18662
Shells Ferrule



PU2015
Washer (Nylon)



SL18727
**Wood Washer
- Internal Tooth**

Accessories

Product	Description	Disc	Tublr
PU2017	Adjustable Stop	•	•
SL18494	Attaching Plate 1 1/4" (31 mm) x 2 1/8" (53 mm) x .090	•	•
PU2018	Bar Guide	•	•
SU16617	Clip Shell Diameter (.640)		•
SU16647	Clip Shell Flats (.570)	•	•
SEC1017	Dust Cap	•	•
PU2019	Extension Pin 1 1/16" (17 mm)	•	•
PU2020	Extension Pin 1 3/16" (20 mm)	•	•
PU2021	Extension Pin 1" (25 mm)	•	•
PU2008	Finger Pull	•	•
DO3	Key Blank Master	•	
N54G	Key Blank Regular	•	
1579	Key Blank Reversible	•	
1054UN	Key Blank Special	•	
1137S	Key Blank Tubular - Steel		•
1582	Key Blank Core Removal	•	

Product	Description	Disc	Tublr
PD1088	Lock Washer - Internal Tooth	•	
PU10092	"O" Ring	•	
PD1046	Protective Collar 1 3/16" (30 mm) x .250	•	•
PU1095	Protective Collar 1 3/8" (35 mm) x .500	•	•
SL18441	Ring	•	•
PD1047	Shell Ferrule - Drawer Locks	•	
SL18662	Shell Ferrule - Small Diameter Locks	•	
SL18419	Spacer 1 1/16" (27 mm) x .031	•	•
SL18422	Spacer 1 1/16" (27 mm) x .062	•	•
PD1058	Spacer 7/8" (22 mm) x .187	•	•
PD1059	Spacer 7/8" (22 mm) x .250	•	•
SL18629	Washer 1 3/4" (44 mm) x .030	•	•
PU2015	Washer (Nylon) .890 x .031	•	•
SEC1018	Wire Leads 10" (25.4 cm) long		•
SL18426	Wood Washer - Ext. Tooth (.635)	•	•
SL18427	Wood Washer - Ext. Tooth (.670)	•	•
SL18727	Wood Washer - Int. Tooth (.635)	•	•

Components

Choose the components you need from the photos and table below.
To order, specify the product number.



S308
S308A
Backplates



SD10135
Cam Retainer



PU10076
Pal Nut



PU1078
Retainer Ring



SD10002
Cam Retainer



CD1047
Cylinder



SD1004
Plug Retainer



PD1009
Shell Spring

Components

Product	Description	Disc	Tublr
SD1011	90° Stop Washer		•
SL18403	90° Stop Washer	•	
SD1012	180° Stop Washer		•
SL18406	180° Stop Washer	•	
S308	Backplate Drawer Lock	•	
S308A	Backplate Spacer	•	
SD1010-0	Bottom Pin No. 0 (.200)		•
SD1010-1	Bottom Pin No. 1 (.216)		•
SD1010-2	Bottom Pin No. 2 (.232)		•
SD1010-3	Bottom Pin No. 3 (.248)		•
SD1010-4	Bottom Pin No. 4 (.264)		•
SD1010-5	Bottom Pin No. 5 (.280)		•
SD1010-6	Bottom Pin No. 6 (.296)		•
SD1010-7	Bottom Pin No. 7 (.312)		•
SD10002	Cam Retainer (990)	•	
SD10135	Cam Retainer Deadlocking (990)	•	
PD1010	Cam Retainer Spring (990)	•	
CD1047	Cylinder		•
SL18602-01	Disc Tumbler No. 1 Regular	•	
SL18602-02	Disc Tumbler No. 2 Regular	•	
SL18602-03	Disc Tumbler No. 3 Regular	•	
SL18602-04	Disc Tumbler No. 4 Regular	•	
SL18602-05	Disc Tumbler No. 5 Regular	•	
SD1001-13	Disc Tumbler No. 13 Master	•	
SD1001-15	Disc Tumbler No. 15 Master	•	
SD1001-24	Disc Tumbler No. 24 Master	•	

Product	Description	Disc	Tublr
SD1001-31	Disc Tumbler No. 31 Master	•	
SD1001-35	Disc Tumbler No. 35 Master	•	
SD1001-42	Disc Tumbler No. 42 Master	•	
SD1001-51	Disc Tumbler No. 51 Master	•	
SD1001-53	Disc Tumbler No. 53 Master	•	
PD1001	Disc Tumbler Spring	•	
PD1005	Hex Nut to secure shell	•	•
PD1013	Hex Nut to secure cam		•
PD1003	Lock Washer		•
PD1006	Mounting Screw 6 x 5/8	•	
PU10076	Pal Nut to secure cam (33800)	•	
PD1014	Pin Tumbler Spring		•
PD1030	Pin Tumbler Spring (GSW only)		•
SD1004	Plug Retainer (974, 980, 990)	•	
PD1007	Plug Retainer Spring	•	
PU1078	Retainer Ring	•	•
PD1008	Screw Retainer (990)	•	
PD1004	Screw SEMS 1/4 x 20 x 1/4	•	
SCR1042	Screw SEMS 1/4 x 20 x 3/8	•	
PD1012	Shell Pin		•
PD1009	Shell Spring (990)	•	
CD1064	Spacer Washer		•
PU1098	Strike (994, 995)	•	
SD1006	Top Pin (.202)		•
SD1020	Top Pin (GSW only)		•
SD1033	Top Pin (Special Anti Tip)		•

Endless Applications



We have a wide range of products to fit any application including wood, metal or glass.

Cam locks are a simple, economical way to secure almost anything.

With our wide range of products, from consumer packaged specialty locks to custom-built cam locks, we have a model to fit almost any application. ILCO UNICAN does everything from design to finishing, so if we don't have a lock to fit your application, we can create one.

Residential Furniture

- entertainment centers
- home office furniture
- gun cases and cabinets
- liquor cabinets
- wet bars and wall safes
- doors and windows

Kitchen/Bath Cabinets

- under sink base cabinets
- medicine and wall cabinets
- computer storage cabinets

Office/Contract Furniture

- office desks
- information files
- computer furniture
- medical or hazardous materials cabinets

Store Fixtures

- jewelry cases
- show case cabinets
- plexiglass displays
- inventory storage cabinets

OEM Applications

- tool boxes
- electrical panels
- bike and ski racks
- hotel mini bars
- alarms
- window bars

ILCO UNICAN cam and specialty locks are popular as replacement locks and as OEM items.



Removable core locks available.

Change the keys to your office locking system in minutes without removing the locks.



Removable core cam lock

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a complete range of
access controls



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